

estec

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C & K Components Division Spatiale 2 rue Berthollet BP 359 39105 Dole-Cedex France

For the attention of Mr O. Masson

Your ref.

72R

Our ref.

TEC-QES/HHE/171108

Noordwijk, 24 November 2017 Subject: ESCC Qualification Certificate for Connectors

Dear Sir,

We are pleased to inform you that, based on a review of the Lot Acceptance Test Report by the ESCC Executive, your plant in Dole, France remains qualified for the supply of Connectors, Electrical, Crimp Contacts, Rectangular Receptacle and Plug, based on Type D*MA.

Please note that, as specified in the relevant Certificate, the qualification status of the subject devices will be valid until September 2019.

If after this date, you wish to maintain the qualification status, you are required to notify your ESCC Executive Representative (ie. CNES, Toulouse) by letter, copying the ESCC Executive Secretariat (address above, Attention TEC-QES), 2 months before the actual expiry date. At the same time, you should then provide ESCC Executive Representative with the following documents:

- · Certificate of Compliance.
- List of agreed changes if any in manufacturing processes and/or materials used.
- List of hi-rel components supplied by your above mentioned plant during the preceding period (including the identification of the procurement testing level).
- · Test evidence.

Upon receipt of these items and after investigation into your customers' experience regarding delivery times and quality of components supplied for European space projects, your ESCC Executive Representative will forward to the ESCC Executive an application for extension of Qualification Approval.

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The ESCC Executive will:

- (a) if its findings are satisfactory immediately extend the qualification period by 2 years
- (b) if the situation is not satisfactory define the actions required to achieve a maintenance of qualification status.

Please be reminded that it is not permitted to mark components for space application with the ESA symbol after the qualification validity period has expired.

Yours faithfully,

B. Schade

Head of the Product Assurance and Safety Department

Encl.

CC.

J.P. Bussenot, CNES, Toulouse A. Pesce, ESA, TEC-QES

ESCC/RP/QPL005

ISSUE 178

6.2.2 Multipin, Crimp Contacts

CONNECTORS, ELECTRICAL, CRIMP CONTACTS, RECTANGULAR RECEPTACLE AND PLUG, BASED ON TYPE D*MA				72R
Procurement Specifications	Manufacturer	Nature of Approval	Supervising Authority	Initial Qualification Date
Generic ESCC 3401	C&K Components	Qualification	CNES	Feb 1981
Detail ESCC	Dole France	Remarks		

3401/002, 3401/005, 3401/020, 3401/021

Qualified range:

Complete range defined in the corresponding Detail Specifications are qualified.

Shell size:

E, A, B, C, D, F

Range of Connectors: 3401/002: Variants 01 & 02

Range of Contacts:

3401/005: variants 01 to 08 3401/020 variants 01 & 02 3401/021: variants 01 & 02

9, 15, 25, 37 and 50 size 20* contacts for standard density layout 15, 26, 44, 62, 78 and 104 size 22** contacts for high density layout

*Accepts wire sizes:

-AWG # 20 to 24 (standard bucket: variants 01 and 02) per 3401/005

-AWG # 26 and 28 (reduced bucket: variants 03 and 04) per

3401/005

-AWG # 18 and 20 (large bucket: variants 05 to 06) per 3401/005

** Accepts wire sizes

AWG # 22 to 26 (standard bucket: variants 07 to 08) per 3401/005

Mounting Type:

Blank: standard mounting holes; Y: floating mount; E: captive nuts

Connector Savers:

For usage with above connector range

Gold-plated non-magnetic coating

Operating Temperature Range (°C): -55 to +125



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Certificate of Qualification No. 72R

This is to certify that C&K Components, Dole, France has been use in ESA space programmes, according to ESCC Generic Contacts, Rectangular Receptacle and Plug, based on Type D*MA for Specification 3401 and associated Detail Specifications (see QPL) as qualified by ESA for the supply of of Connectors, Electrical, Crimp recommended by the Space Components Steering Board.

This certificate is valid until September 2019.

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Head of the Product Assurance and Safety Department

Date 24 November 2017